Component Registration

Side Frames, Bolsters, Couplers

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Agenda

- Brief over of the component tracking initiative
- Current status of wheelsets
- 2012 Component Framework Phase 2 status
- 2012 Castings Project overview and status
- Castings registration deep dive



CEPM Component Tracking Objectives

- Support Recall of Components identified with safety issues
- Support equipment owners with details of components on their equipment
- Capability to track performance of components related to component life, failure rates, and history of the component



Industry Requirements

- Establish <u>industry rules</u> for reporting component details and application to equipment
- Develop a <u>re-usable framework</u> that can support many different types of components, such as wheelsets, bolsters, side frames, brakes, cushioning units, traction motors, PTC, etc.
- Maintain <u>Confidentiality</u> of reported data



Information Online - www.railinc.com/cepm

Railinc Corporation | CEPM Project - Microsoft Internet Explorer provided by Railinc





https://www.railinc.com/cepm



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- Get Ready for CEPM
- CEPM Capabilities
- CEPM Training
- CEPM Events
- CEPM References

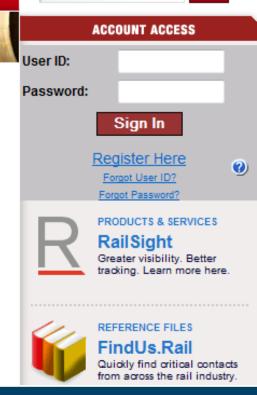
Damage Prevention and Loading Services

Products & Services » CEPM Project

CEPM Program Overview

The Comprehensive Equipment Performance Monitoring (CEPM) program is a multi-phase, multi-year initiative to create a rail industry process and related technology tools for capturing data around railcar equipment components. CEPM will help railroads, rail equipment owners, repair and wheel shops, and other industry participants have a complete view of rail equipment health and performance. This will enable managers to make decisions that improve rail safety, lower the cost associated with equipment maintenance, and run more efficient and effective rail operations.

The program's first phase—CEPM-Wheelsets—centralizes the registration of wheelset component details and identifies the application of wheelset components, including AAR and non-AAR repairs. The component-level data created through the CEPM program will be available through Railinc's I Imler™

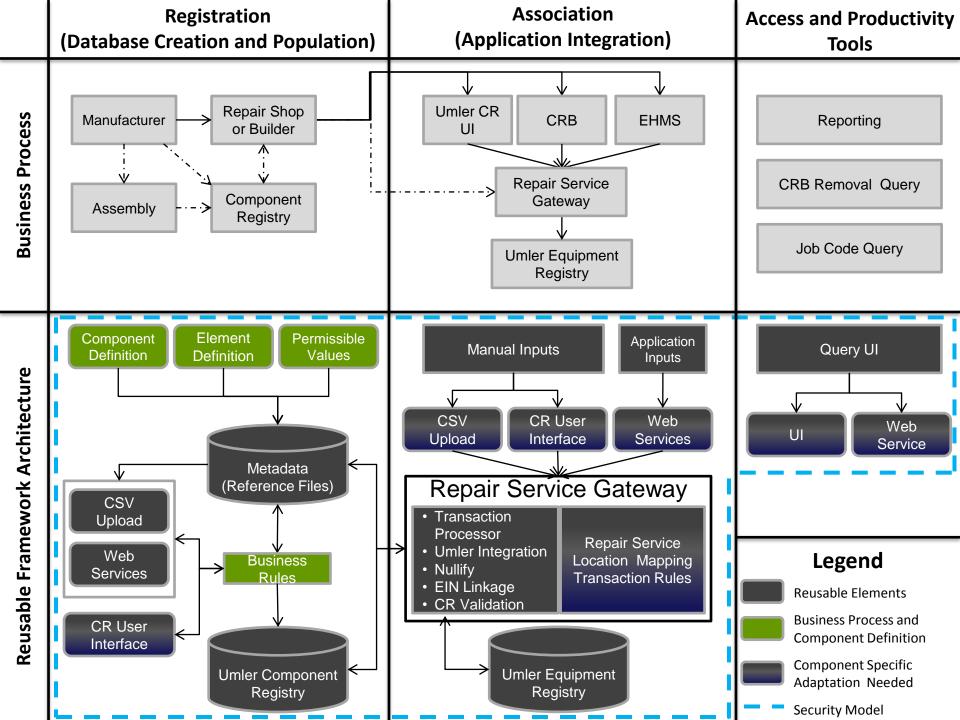




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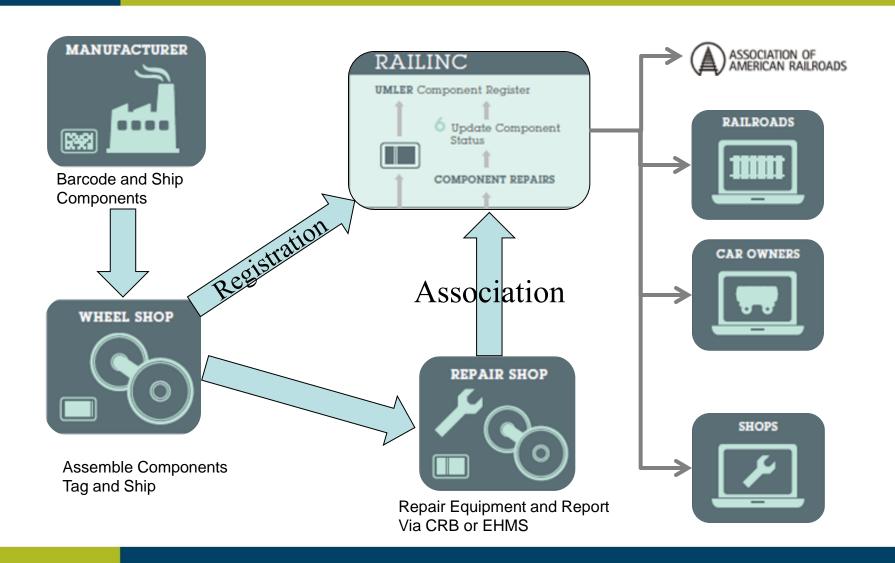
Documents available at Railinc.com

- S-920 Industry Bar Code Specification
 - Details about 1-D and 2-D barcodes
 - Appendix A Wheelset Data Glossary
 - Currently being updated to include Castings Data Glossary
- Umler Component Registry Reference Files
- Component Registry Overview
 - Go-Guide
 - FAQ's





Wheelsets Process Flow





Wheel, Axle and Bearing 2D Bar Codes

OEM & Reconditioners produce these Bar Code Labels



WHEEL NEW GK 123456 11 / 01 CH 36 D 241.25

Rim / Finger: 22 / 0

Plate: CrvS Facility: GRFI Heat: 1234ABCD

Date: 2/1/11 18:55:12

Railroad Wheel Corp



AXLE 6.5 x 12 F+

SN / Heat: 123123 ABCDEF

Type: RWS
Class: 7
Condition: 2
Facility: GRFI
Converter: ABCD
Plating: AXIS1234

Conv Date: 6/1/11 18:55:12 Mfg Date: 2/1/11 18:55:12

Railroad Axle Corp





Wheelshops read Bar Code Labels



Standard 1 dimension Bar Code

Applied to Wheelset by Wheelshop



Applied to the Wheelset once registered in the Component Registry

Must remain attached to Wheelset from wheelshop until wheelset is placed under car.

Readable by almost any bar code reader



CEPM Industry Timeline

You are Here









Oct 2011

April 2012

July 2012

January 2013

- -Registration of Wheelsets (Optional)
- -Report Component ID via CRB (Optional)
- -Report Component ID via EHMS (Optional)

-OEMs provide required data to Shops (Mandatory)

- -Wheelset Registration by Wheel Shops (Mandatory)
- -Shops provided informational notice in CRB for missing Wheelset Component IDs in Field 327-340 on changes

-All Wheelset changes must be reported with Component ID (Mandatory)



Component Registry Project Status

Wheelsets

- Project began January, 2011
- S-920 Bar Codes specification was published
 - Available in Section F of the MSRP
- Wheel, Axle and Bearing OEM and Re-Conditioners began bar coding their products. (April 2012)
- Wheelshops began Registering wheelset (July 2012)
- Railinc began backfilling Component Registry using CRB data (July 2012)
- Field Registration available September 20th, 2012
- ~50,000 new wheelsets registered to date
- ~1000 associations



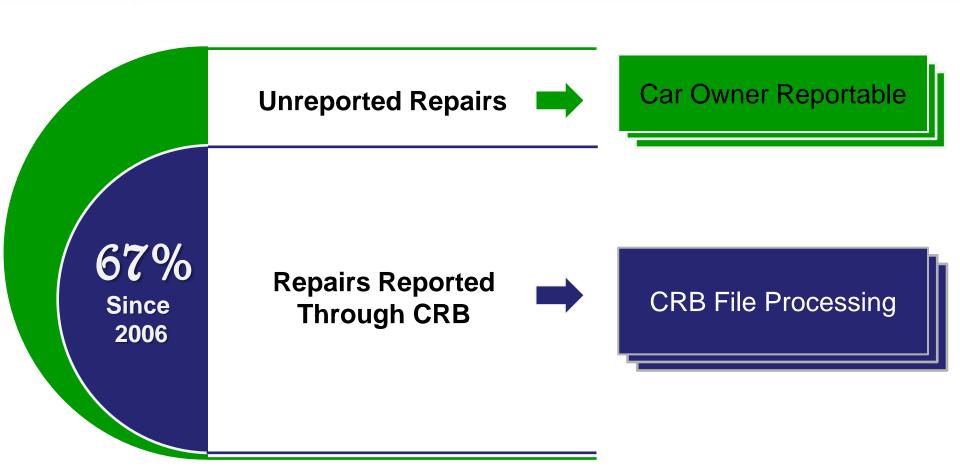
Component Registry Project Status

Component Registry Backfill

- Processing CRB Data Exchange files
- Wheelset repairs are converted into Registered wheelsets using Job Codes
- Registered Wheelsets are Associated to Equipment ID being repaired
- 2.4 Million wheelsets Registered and Associated
- Began processing June 2012 DX files
- Will finish processing Jan 2006 by end of September.



Two Categories of Backfill Data





CRB Backfill = 2.5 M Wheelsets

21,000 CRB Files - 2006 to Present - FIFO







Filter for Wheelset Repairs



Create Registration File



Create Association File Upload
Registration
and
Association
Files

98% Success Rate



Early Warning Recall Automation - Goals

- 1. Easily identify components for recall
 - New query functionality with save and modify capabilities
- 2. Flag components under recall with EW number
 - Includes associated and unassociated
- 3. Add cars with recalled components to EW
- 4. Remove cars from EW when a recalled component is unassociated
- 5. Notify when recalled component is associated to a car
- 6. Continuous add and remove logic



Early Warning Recall Automation – Reporting Inspections

- Users will continue to be able to report inspections directly to Early Warning as they do today
 - A reminder will be displayed to update the component registry information as well
- The Component Registry will send a final inspection (MH) on behalf of the reporter only when a recalled component has been replaced.
 - MH is the only inspection type reported by the component registry



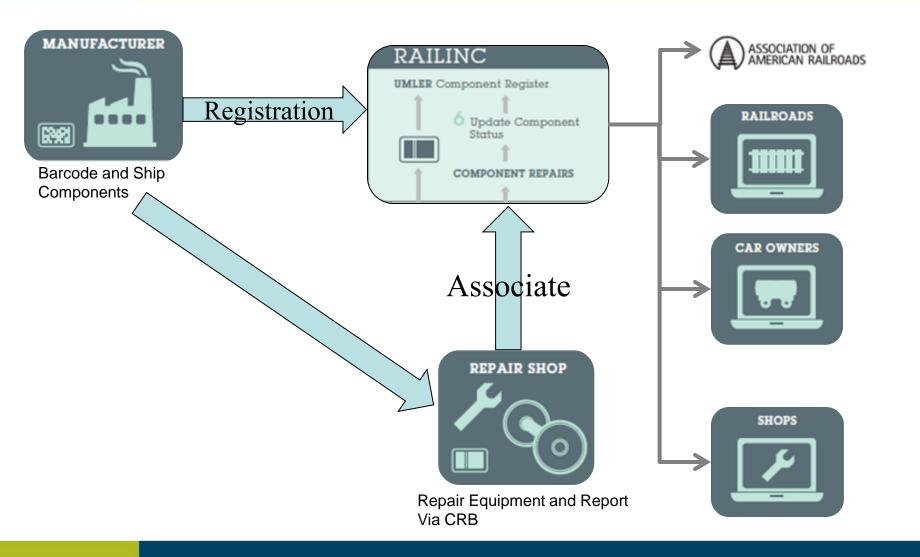
Component Registry Project Status

Bolster / Side Frames / Couplers

- Project began January, 2012
- Side Frame / Bolster Registration, available (June 2012)
- Coupler Registration, will be available (Dec 2012)
- S-920 Bar Codes specification is currently being updated for Castings
 - Including Data Glossaries for Side Frame, Bolster, Couplers



Castings Process Flow





Data Glossary

- 1. Defines the details about the data being captured for Side Frames, Bolsters and Couplers.
- Each component has a different and unique Data Glossary
- 3. Details contained in Data Glossary:
 - 1. Data Element Name
 - 2. Example of data
 - 3. Definition
 - 4. Mandatory or Optional
 - Size of Data Element
- 4. Data Glossaries are available on Railinc.com website under the CEPM project.



Bolster Data Glossary

a Six AL-	Element ID	Data Element	Size				
C	401	AAR Foundry Facility Code	4				
С	402	Bolster Cast Month / Year	5				
С	403	AAR Design Features Code	12				
C	404	AAR ID Code	8				
C	405	Manufacturer's Pattern Number	12				
C	406	Manufacturer's Drawing Number	16				
C	407	Manufacturer's Drawing Number Rev	3				
C	408	Serial Number	10				
С	409	MFG Heat Number	10				

Example

Required / Optional



Side Frame Data Glossary

A A THE NAULA				Required /
Element ID	Data Element	Size	Example	Optional
C501	AAR Foundry Facility Code	4	ABCD	Mandatory for new
C502	Bolster Cast Month / Year	4	1012	Mandatory
C503	AAR Design Features Code	12	F9A-11EN-UA	Mandatory
C504	AAR ID Code	8	B+4528	Mandatory
C505	Manufacturer's Pattern Number	12	470A	Mandatory
C506	Manufacturer's Drawing Number	16	77665	Mandatory for new
C507	Manufacturer's Drawing Number Rev	3	АН	Mandatory for new
C508	Serial Number	10	JN27132	Mandatory
C509	MFG Heat Number	10		Mandatory for New
C510	MFG Heat Treat Load Number	12		Mandatory for New
C511	Reconditioner AAR Facility Code	4		Mandatory
C512	Cast Trademark	4		Mandatory
C513	Classification / Recondition Date	10	mm/dd/yyyy	Mandatory
C514	Condition Code	1	1 - New	Mandatory
C515	Column wear plate installed?	1	Y/N	Mandatory
C516	Nominal Wheel Base	2	70	Mandatory
C517	Button Count	1	3	Mandatory



Coupler Data Glossary



Element ID	Description	Size	Example	Mandatory / Optional
C601	Condition Code	1	1 = New	Mandatory
C602	AAR Code Number	14		Mandatory for New
C603	Catalogue Number		SBE60DE	Mandatory
C604	Cast Month		MM	Mandatory
C605	Cast Year		YY	Mandatory
C606	Serial Number	8		Mandatory
C607	Cavity Number	2	1 or 2, A or B	Mandatory
C608	Conditionally Approved Flag	1	Y or N	Mandatory for New
C609	Coupler Manufacturer Facility Code	4		Mandatory
	Manufacturer Trademark		image	Mandatory
C610	Heat Number	10		Mandatory for New
C611	Heat Treat Load Number	12		Mandatory for New
C612	AAR Reconditioner/Classification Facility Code	4		Mandatory for Recond
C613	Classification Date	10	MM/DD/YYYY	Mandatory for Recond
C614	Reconditioned Heat Treat Load Number	12		Mandatory for Recond
C615	Reconditioners Tag	2	RG or CE	



Castings will use 1 dimension Bar Code

Applied to Side Frame or Bolster or Coupler by Foundry



Applied to the Casting once registered in the Component Registry

Must remain attached to Casting from foundry until component is placed under car.

Readable by almost any bar code reader



1D Barcode can be pre-printed

Foundries and Re-Conditioners can preprint barcodes since the data is serialized.

This also enables centralized management of the codes for multiple location of shops.





Prerequisites to Component Registration

- 1. Contact Railinc
 - Get a Company ID
 - Register for an SSO User ID
- Read the User Guide and Specifications to understand the requirements for reporting
- 3. Request Access to Umler from your Umler Company Administrator (that may be you)
- Request Component Maintenance Access from your Umler Company Administrator
- Determine how AAR Component IDs will be managed by your company



Castings Registration with Railinc

Companies have two ways to register castings Railinc.com

- Input one component at a time
- Upload CSV

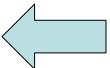
XML via Web Services – Real time transactional integration

Web Service will allow foundries and re-conditioners to automate reporting of information through their own systems



Comp Registration via the railinc.com website

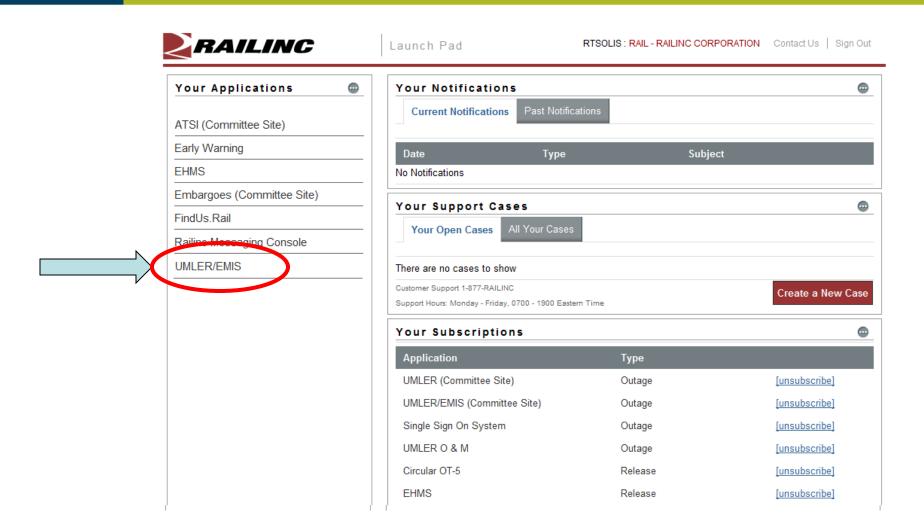




Login with your SSO User ID



Login to the Umler system





Select Registration from the Component Registry Menu

Account Administration



Maintenance

Query

Home

Umler

JMWALL: RAIL - RAILINC CORPORATION

E

Welcome to Umler - Umler Equipment Management Information System

Railinc Admin Functions

Upload / Download

The **Umler** Equipment Management Information System is a mission-critical Rail Industry database and suite of applications that store and communicate data pertaining to the massive inventory of railway equipment used by the industry. The physical characteristics and restrictions of equipment, status and management information that are contained in Umler ® are critical to the industry.

The communication of rail equipment data provides for the safe movement of traffic, smooth interchange of traffic between carriers and means to provide rail customers with the right pieces of equipment for their shipment.

News and Updates

June 28, 2012 Umler Release 4.2

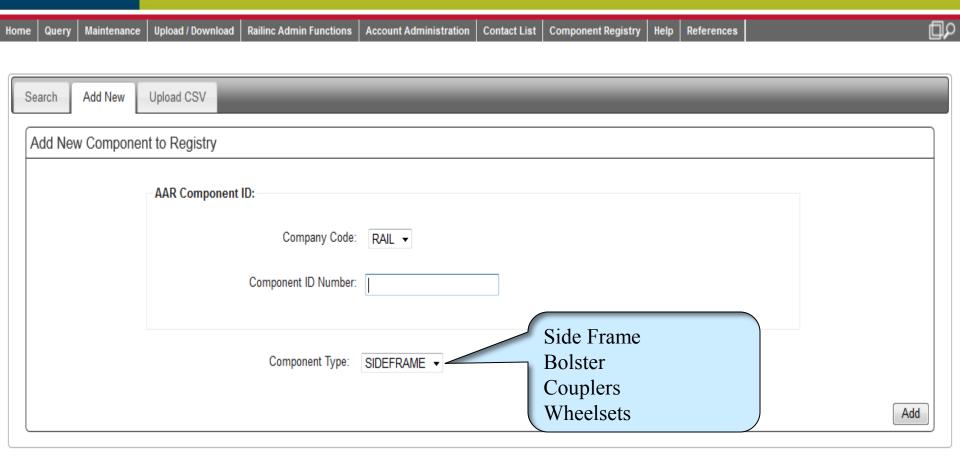
Umler Release Highlights *The elements B030 Builder Lot Code and B031 Built Country will be conditionally mandatory for all equipment built or rebuilt on or after June 28, 2012. *Users will be allowed to change the Built Date of a particular piece of equipment up to 18 months after the initial add date to the Umler file without the equipment receiving a new Equipment Identification Number (EIN). Any change to the Built Date after the 18 month window will result in the equipment receiving a new EIN. *When a user inputs an invalid element in a TRAINII, CSV or Web Services message Umler will now: **Ignore the invalid element for a particular transaction type and alert the user via tickler that the element was not processed **Continue processing remaining valid elements of the message for the transaction type New Component Registry Features *Manufacturers and M-214 Reconditioners can begin registering Side Frames and Bolsters. *Begin creating Wheelset Registrations from CRB repairs going back to 2006. If you own cars and would like your 2006 2012 Wheelset repairs to be included in the Component Registry, please

Release: EMIS; Build-Label: jenkins-emis7-release-11, Build-DateTime: 2012-06-28_17-01-27,

Use spanish for error messages and properties



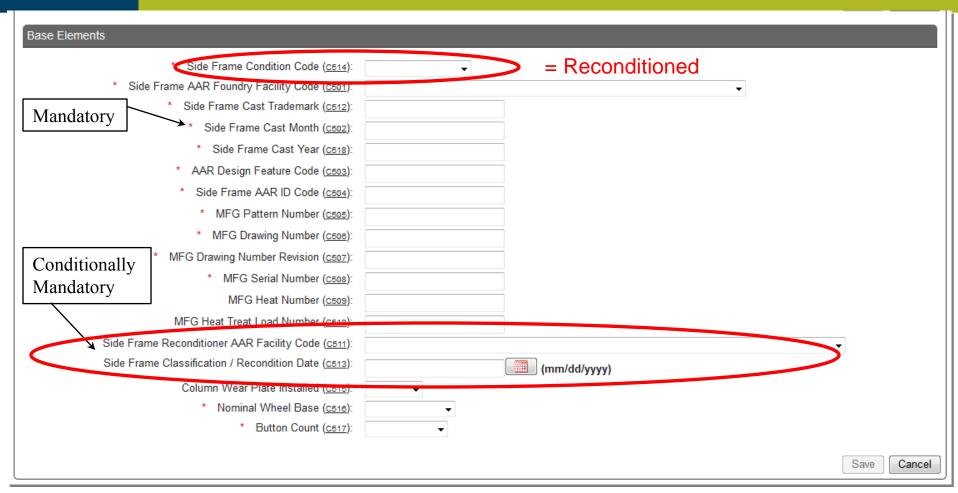
Component Registration via Web Interface



- Enter Component ID. System will check that Component ID is not in use.
- Component Type determines what data elements appear on next screen.



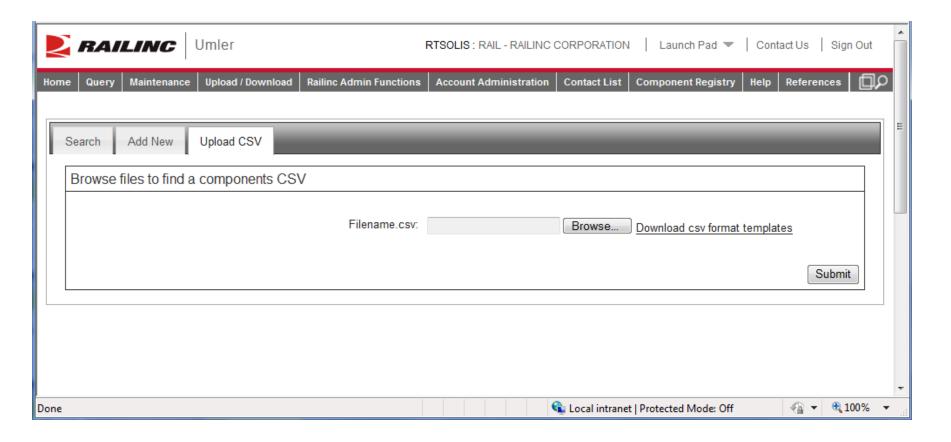
Component Registration via Web Interface



Conditionally Mandatory elements are driven by business rules.



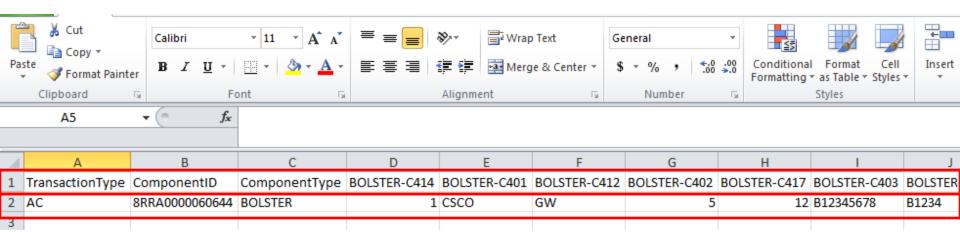
Option #2 – Upload via CSV



More Efficient way to register components. Refer to the CSV Upload Guide as well as templates that are available.



CSV upload template



- More Efficient way to register components. Refer to the CSV Upload Guide as well as templates that are available.
- Takes some time to initially setup the CSV template.
- However, it saves time in that you can registers many components at once



Web Services Integration

Web Services is a method used by 2 computer systems to communicate with each other.

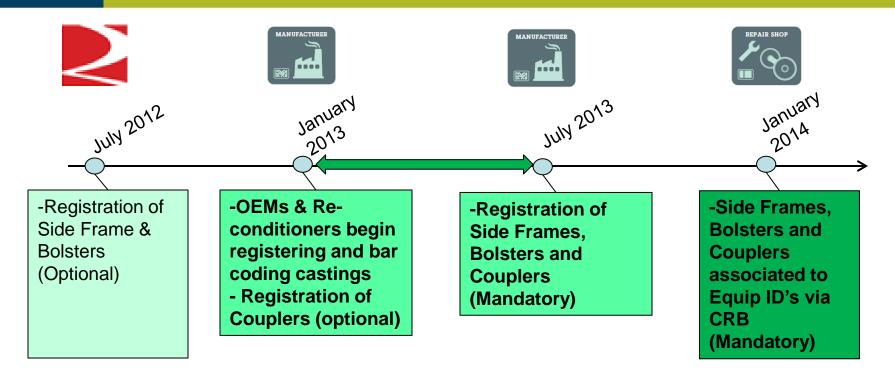
For example, once a Casting is complete the data about the casting is entered into your shop system. Your shop system will register the casting "behind the scenes" in the Component Registry.

If your company is interested in the technical integration of your systems that store Side Frame, Bolster and Coupler information with Railinc's Umler Component Registry, please contact us csc@railinc.com

Railinc can provide WSDLs and technical documentation to get you started.



CEPM Castings Industry Timeline



Lesson Learned from Wheelsets: There is a 6 month window from January 2013 – July 2013 for Foundries and Re-Conditioners to:

- Work the bugs and kinks out of the Registration process.
- Report Issues to Railinc

Questions?



Railinc Customer Support

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