

ATSI Initiative

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ATSI – What Is It?

- ◆ ATSI is a predictive and proactive maintenance system
- ◆ Key focus of the initiative is to move from a reactive “*don’t fix it ‘til it’s broke*” to a proactive, predictive approach.
- ◆ The reduction of stress on our rails will result in a stronger infrastructure and more efficient operations, benefiting all parties



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ATSI – What Is It?

- ◆ By identifying and repairing equipment flaws before they become safety critical or detrimental to the infrastructure itself, we can look forward to:
 - ◆ Enhanced railroad safety
 - ◆ Decreased service interruptions
 - ◆ Improved network operating efficiency
 - ◆ Reduced overall system costs



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ATSI – What Has Been Accomplished So Far?

- ◆ First phase of ATSI was implemented in October 2004.
- ◆ Four alert levels were established: *Window of Opportunity*, *Opportunistic Repair*, *AAR Condemnable* and *Final Alert*
 - ◆ The Window of Opportunity alerts the owner to perform maintenance before equipment causes damage to the rail infrastructure or the freight car itself.
 - ◆ Opportunistic Repair was added to the Interchange Rules to encourage wheel removal when a car is already in a shop or on a repair track
 - ◆ Final Alert level is the point at which a component or system places undue stress upon the physical plant and equipment.
 - ◆ Initially constructed to allow the handling carrier to correct and not be bound by regular AAR car repair billing rates
 - ◆ ARB opted not to implement this provision
 - ◆ Alert level was retained for notification and tracking purposes
- ◆ The “*guaranteed repair*” provision protects the car owner from a second repair bill due to failure of the repairing party to remove an alert in EHMS



ATSI – What Has Been Accomplished So Far?

- ◆ WILD detector calibration and validation procedure adopted January 1, 2005
- ◆ *Equipment Health Management System (EHMS)* was implemented October 1, 2004
 - ◆ AAR member roads funded 97% of the EHMS effort. That amounted to \$582K for the 4Q 2004 start-up, \$1.455M in 2005, and \$1.33M in 2006.
 - ◆ Non-railroad car owners contributed 4¢ per car.
- ◆ Remediation Progress
 - ◆ Over 2,400,000 alerts have been assigned
 - ◆ 1st 8 months of 2006 shows removal/correction percentages ranging from 34% at the Window of Opportunity level to 100% at the AAR Condemnable and Final Alert level.
- ◆ A number of car owners have implemented predictive maintenance strategies
- ◆ Preliminary FRA derailment data does show a decline in broken rail and wheel derailments



ATSI – Recent Developments

- ◆ Truck Hunting – lateral instability of the truck
 - ◆ Over half of existing WILD sites also equipped with Truck Hunting Detection
 - ◆ Cars identified with various degrees of truck hunting using existing detector data
 - ◆ TTCI testing confirmed both hunting conditions and condemnable defects
 - ◆ New AAR Interchange Rule
 - ◆ Condemnable limits implemented July 1, 2006
 - ◆ Initial limits should impact 750 cars per year
 - ◆ Two readings above 0.50 in a twelve month period
 - ◆ Single reading above 0.65
 - ◆ EHMS alarms targeted for January, 2007 implementation



ATSI – Recent Developments

- ◆ Service Interruption Cost Recovery
 - ◆ Rule changes proposed by ARB Committee
 - ◆ Circular Letter C-10293 released for public comment on April 4
 - ◆ Proposed Job Codes for train delay, car set-out & pick-up costs, and differential jacking charge
 - ◆ Service Interruption implementation to be discussed at October ARB Committee meeting



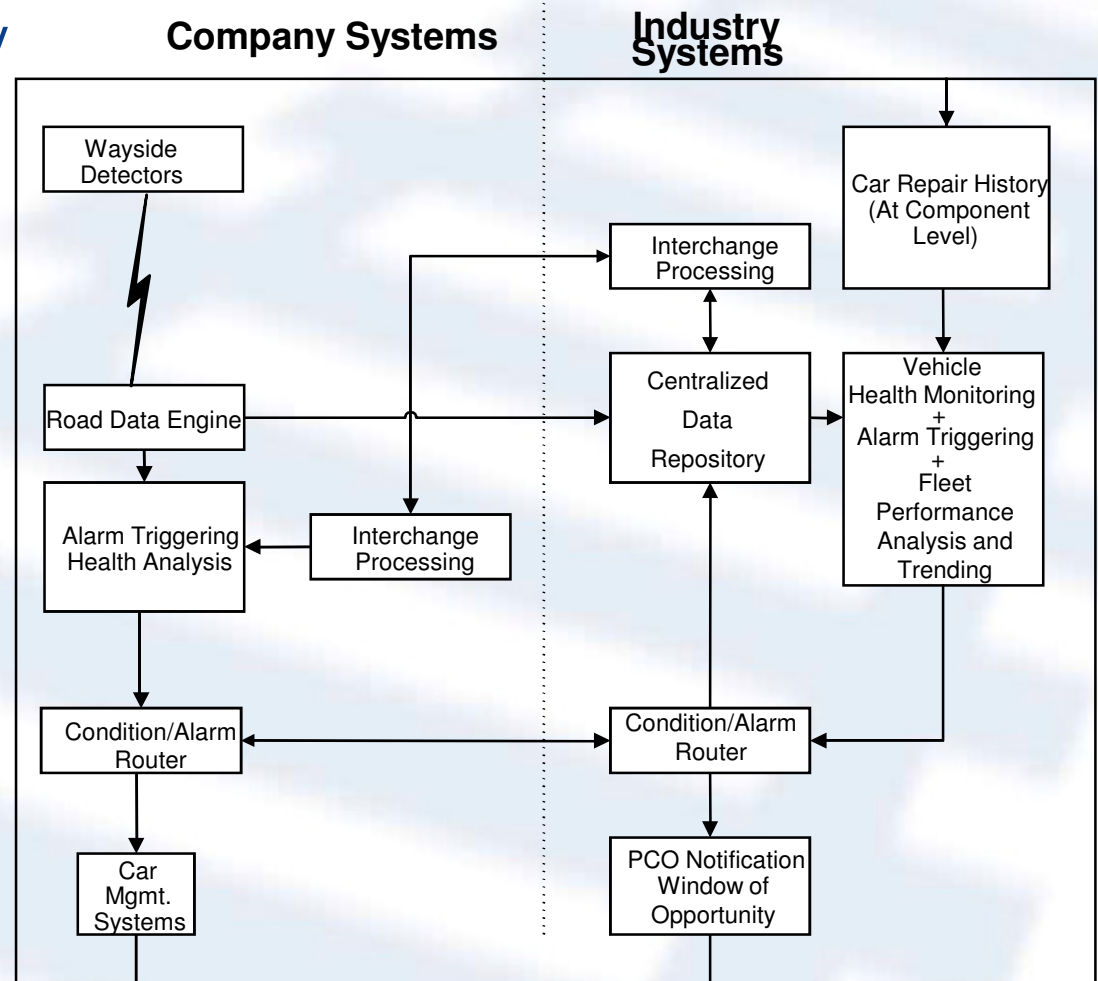
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EHMS Long-Term Vision

- ◆ Both Company and Industry system
- ◆ Industry system vision
 - ◆ Centralized data repository
 - ◆ Alerts and vehicle condition available to car owner and maintenance provider
 - ◆ Car repair history used to remove alerts
 - ◆ Vehicle Health Monitoring (supports TDTI)
 - ◆ Fleet Performance Analysis and Trending



2006 EHMS Status

- ◆ Auto close alerts using subsequent detector readings and CRB
- ◆ Truck Hunting Alerts and “closing rules” for Truck Hunting Alerts
- ◆ Provide alternative for use of Early Warning system for alerts/closure
 - ◆ Parallel systems in 2007

Early Warning is NOT Going Away!

After 2007, Early Warning Will Continue To Be Used For Early Warnings and Non-WILD Maintenance Advisories





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Implementation of Performance Limits for Hunting Detectors (with Recommended Corrective Action)



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Introduction

- ◆ **Joint project by:**
 - ◆ **AAR Advanced Technology Safety Initiative**
 - ◆ **Accelerated project under AAR Strategic Research Program**
 - ◆ **EEC Truck Hunting TAG**
- ◆ **Objective:**
 - ◆ **Develop performance limits for wayside hunting detectors**
 - ◆ **Inspection and maintenance procedures for identified cars**



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Source Data

- ◆ **Data from Salient Hunting Truck Detectors available in InteRRIS®**
- ◆ **Data in the form of a Hunting Index (HI). Typically:**
 - ◆ |HI| of 0.65 indicates poor performance
 - ◆ |HI| of 0.10 indicates acceptable performance
- ◆ **Associated data:**
 - ◆ **Detector Site / Time / Date / Train**
 - ◆ **Car and Truck ID**
 - ◆ **Lead End / Direction of Travel**
 - ◆ **Speed / Car and Truck Load**

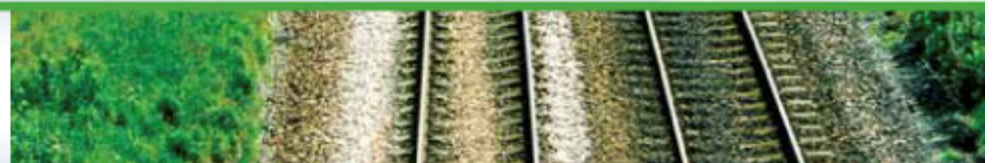


Development Process

- ◆ **InteRRIS® data with $|HI| \geq 0.25$ inspected for 1 year period (early '04 to early '05)**
- ◆ **Performance criteria proposed based on $|HI|$ and number of passes:**

HI Value	No of Passes	App. No Cars Identified
$HI \geq 0.65$	At least 1	300
$HI \geq 0.45$	At least 2	1500
$HI \geq 0.30$	At least 3	4700
$HI \geq 0.25$	At least 3	5200

- ◆ **Representative cars at each performance level sent to Transportation Technology Center (TTC) for inspection, test, teardown and repair**



Inspection & Test Results

- ◆ **All cars identified showed signs of hunting**

(worn: truck components, couplers & coupler carrier plates, door mechanisms etc)

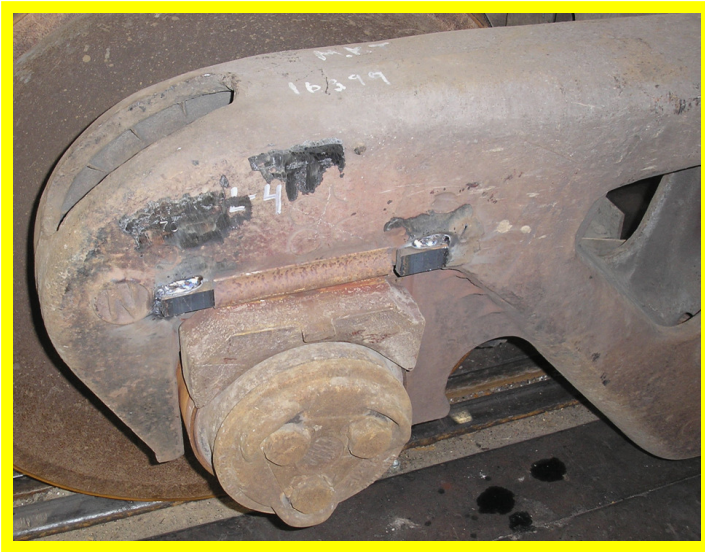
- ◆ **All cars hunted at speeds between 35 and 50 mph**

- ◆ **All cars showed signs of either (or both):**

- ◆ Low truck warp restraint (high / worn wedges / column wear liners)
- ◆ Low truck / car body rotational constraint (no constant contact side bearings (CCSBs), no CCSB pre-load, melted or damaged CCSBs)



Repair Results



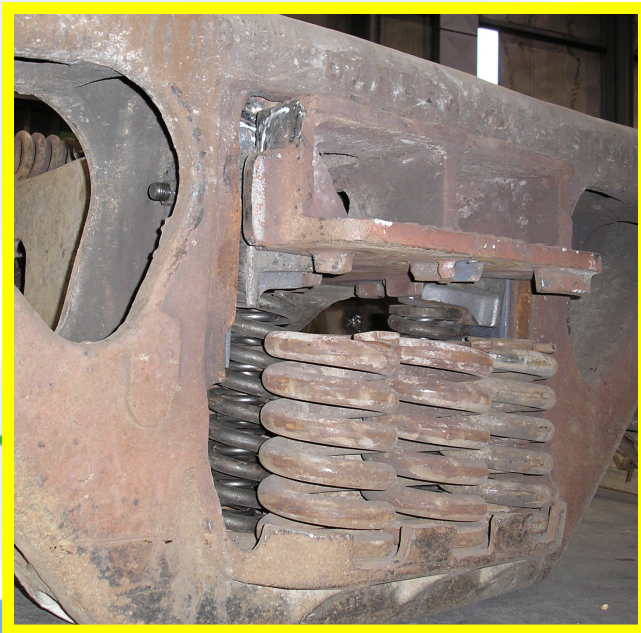
- ◆ ***Fitting / replacement of CCSBs:***
Improved onset of hunting by approximately 15 mph

- ◆ ***Truck rebuild (including new wedges, column wear plates & side springs):***

Improved onset of hunting by approximately 15 mph

- ◆ ***Both of the above:***

Improved onset of hunting by more than 2 x 15 mph and appears to guarantee 50 mph in medium term



Recommendations

- ◆ **Car condemnable at any time:**

- ◆ $|HI| \geq 0.65$ (anticipate 300 cars identified in 1 year)
- ◆ $|HI| \geq 0.50$ twice in 12 months (anticipate 450 additional cars identified in 1 year)

(Cumulative total of 750 cars identified in 1 year)

- ◆ **Correct repairs:**

- ◆ Trucks qualified and/or repaired to AAR M-214
- ◆ Condemnable friction wedges to be replaced
- ◆ If equipped with CCSBs, springs or resilient elements to be replaced
- ◆ Roller or block side bearings to be replaced with AAR M-948 approved steel-capped long travel CCSBs

